



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2596

Job Sheet 171763



Part No: D2596

Job Qty: 8 ea

Part Name: Web, 205 Skidtube



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 3/2/18

Description:

Note: DWG REV D IPP: D 99.02.02 Changed QA to QC, Added Step 6 and Cost DM IPP Rev:E 07-07-09
Incorporated DEO 9183 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	3/1/18	3/1/18	0.00	0.00	Start Up Skidtubes		
100	Skidtubes	8 pcs	3/1/18	3/1/18	0.00	4.26	Skidtubes		
110	HandFinish	8 pcs	3/2/18	3/2/18	0.00	2.10	HandFinish1		
120	QC	8 pcs	3/2/18	3/2/18	0.00	0.00	QC5		
130	Packaging	8 pcs	3/2/18	3/2/18	0.00	0.00	Packaging3		
140	QC21-SA	8 Ea	3/2/18	3/2/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut D2500-3-100 to length: 99.5" 2- Use Jig DT8093 to drill pilot holes #30 3- Open to 0.630" diameter as per
Descriptions: Dwg D2596 4- Deburr

21
9-80
MAR 12 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2500-3-100	Ext'n - 'I' Beam Web 4"	8 Ea (1 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2500-3-100 So 36056	8	112	0

Part Specifications

Specifications could not be found.

Plex 2/8/18 10:46 AM Dart.Gagnon.Michelle



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Hawkesbury, ON K6A 1K7
CANADA
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www.dartaerospace.com

Container No: S047897



Part: D2596

Job No: 171763

Serial No/Batch: S047897

Revision:

Inspector:

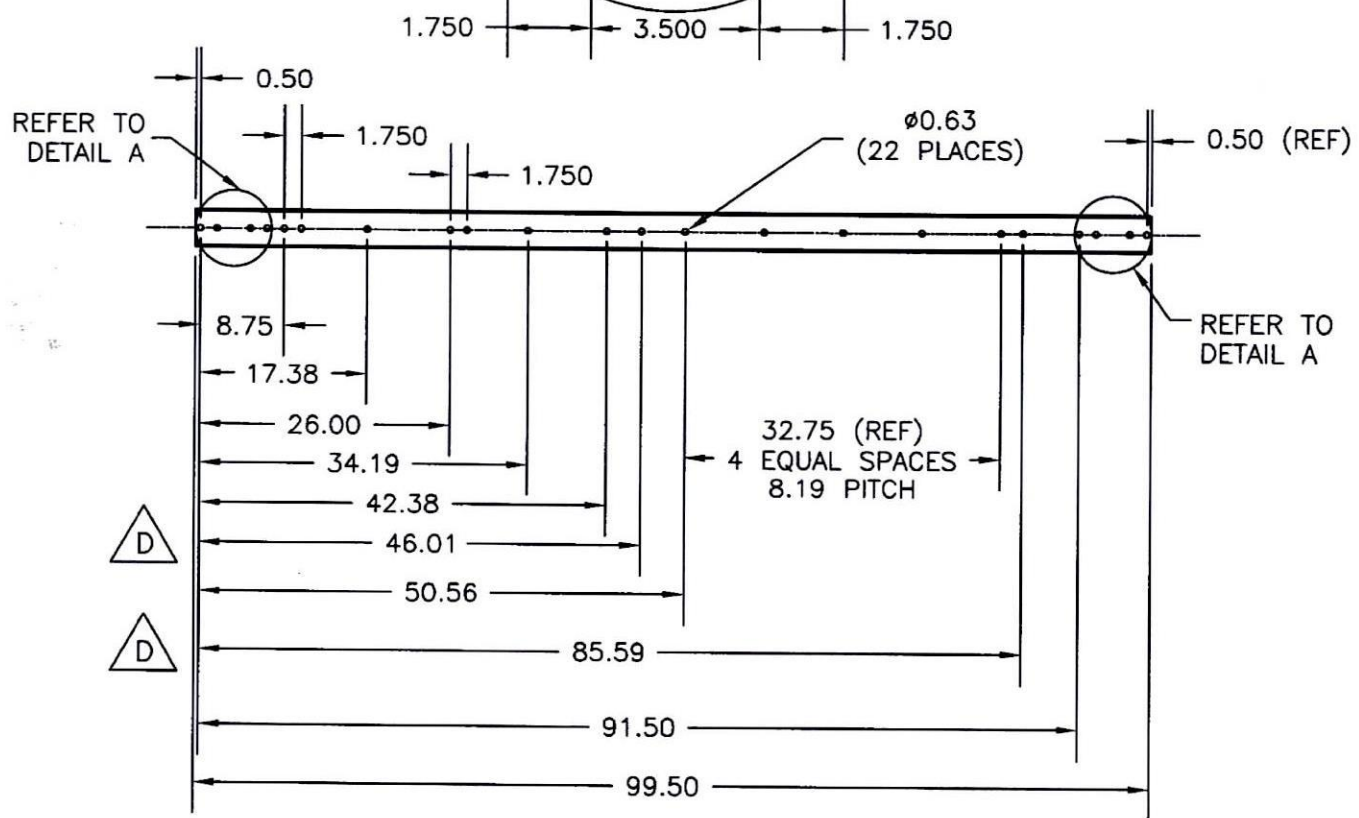
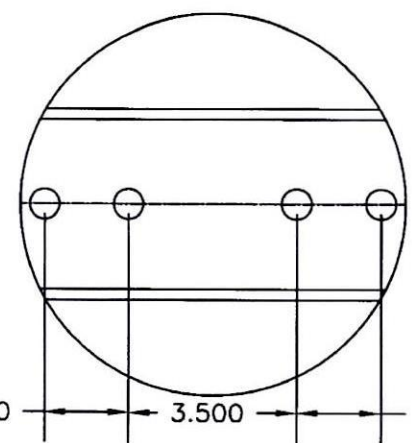
Date: 03/05/18



RELEASED
07.06.18

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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 171763
FEB 08 2018

DETAIL A
SCALE 1:4



D2596 WEB

- 1) MATERIAL: MAKE FROM D2500-3-100 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) DEBURR SHARP EDGES 0.010 TO 0.020

DESIGN		DRAWN BY		DART AEROSPACE LTD	
RA		RA		HAMKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. D		
RA	RA	D2596	SHEET 1 OF 1 <th colspan="2"></th>		
DATE	TITLE		SCALE		
07.04.17	205 WEB		1:20		
A	96.09.16	NEW ISSUE			
B	97.07.23	Ø0.63 HOLE WAS Ø0.56			
C	98.09.14	INCORPORATED DEO 9097			
D	07.04.17	INCORPORATED DEO 9183			